

# RECIPROCATING PLACER MATRIX

Machine Type  
Product Sizes and Speeds



**Flexible**

**Versatile**

**Dependable**



**GRAPHIC PACKAGING**  
INTERNATIONAL, INC.  
MINNESOTA AUTOMATION PRODUCTS

Machine Style	Arm Size	Head Width	Speed PPM	Product Width (Single Lane Maximum)	Product Height (Maximum)
 <b>Miniature Reciprocating Placer</b>	4" Arm	5"	90	5.63"	5.38"
		8"	90	8.63"	5.38"
		15"	90	15.25"	5.38"
	6" Arm	5"	90	5.63"	9.5"
		8"	90	8.63"	9.5"
		15"	90	15.25"	9.5"
 <b>Reciprocating Placer</b>	9" Arm	12"	60	14.50"	15"
		24"	60	26.50"	15"
		36"	60	38.50"	15"
		48"	60	50.50"	15"
	12" Arm	12"	55	14.50"	21.5"
		24"	55	26.50"	21.5"
		36"	50	38.50"	21.5"
		48"	50	50.50"	21.5"
	15" Arm	12"	50	14.50"	27.75"
		24"	50	26.50"	27.75"
		36"	45	38.50"	27.75"
		48"	45	50.50"	27.75"

- Maximum Speeds attainable are dependent on product characteristics.
- Obtain higher placements per minute using multiple product lanes in the magazine.
- Speeds listed are for standard air driven machines, servo controlled machines obtain higher speeds.
- Customized configurations are available to meet the needs of the end user.
- Stainless Steel (Grade 3) models available for wash down applications.



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